

CENTRAL INTELLIGENCE AGENCY

REPORT

## INFORMATION REPORT

CD NO.

50X1-HUM

COUNTRY USSR (Moscow Oblast) **CONFIDENTIAL**

SUBJECT Moscow Stankonormal Factory

DATE DISTR. 1 MAR 50

NO. OF PAGES 2

PLACE  
ACQUIREDNO. OF ENCLS.  
(LISTED BELOW)

50X1-HUM

DATE OF  
INFO.SUPPLEMENT TO  
REPORT NO.

THIS DOCUMENT CONTAINS INFORMATION AFFECTING THE NATIONAL DEFENSE  
OF THE UNITED STATES WITHIN THE MEANING OF THE ESPIONAGE ACT OF  
U.S.C. 81 AND 82, AS AMENDED. ITS TRANSMISSION OR THE REVELATION  
OF ITS CONTENTS IN ANY MANNER TO AN UNAUTHORIZED PERSON IS PRO-  
HIBITED BY LAW. REPRODUCTION OF THIS FORM IS PROHIBITED.

THIS IS UNEVALUATED INFORMATION

50X1-HUM

1. Name: Moscow Stankonormal Factory (Moskovski Zavod Stankonormal)
2. Location: 10 Vtoroi Donskoi Proyezd in the Leninski Area of Moscow
3. Control: The factory comes under the Chief Directorate for Allied (Smezhnaya) Industry of the Ministry for Machine Tool Construction of the USSR.
4. Communications: Kanatchikovo Station on the Moscow Circular Railway is the nearest station to the factory.
5. History: Before the war there was a Stankonormal factory at 14 Kozhevnikovskaya Ul., Moscow. During the war this factory was transferred to another district of Moscow and became the Internal Grinding Machine Factory (Zavod Vnutrishlifovalnykh Stankov). This factory is in no way connected with the Stankonormal factory which is the subject of this report. The Moscow Stankonormal Factory was started in October 1942 and completed in 1943.
6. Type of Production: The factory produces machine tool normal parts (standardized parts for machine tool construction), such as jaws for SP-3 and SP-4 chucks, flywheels, handles, levers, etc.; but the basic production of the factory consists of fixing components for machine tools, such as screws of various types and sizes, with cylindrical and hexagonal heads, cylindrical and conical dowels, cotters of various types, Woodruff cotters, prismatic cotters, nuts of various types, wing nuts with Whitworth thread, pins, rings, bolts.
7. Output: In 1948 the factory produced about 116 million standardized parts. It is estimated that in 1949 the number of standardized parts will be approximately 250 million. This increase is being brought about by the introduction of new equipment in the factory, i.e., automatic machines for cold upsetting (kholodnaya vysadka) (at the present time 18 types of standardized parts are produced by cold upsetting and the arrival of new automatic cold upsetting machines is expected), a special press for stamping washers (working

CLASSIFICATION ~~SECRET~~/CONTROL-US OFFICIALS ONLY

STATE	<input checked="" type="checkbox"/> NAVY	<input checked="" type="checkbox"/> NSRB	DISTRIBUTION																
ARMY	<input checked="" type="checkbox"/> AIR	<input checked="" type="checkbox"/> FBI																	

This document is hereby regraded to  
CONFIDENTIAL in accordance with the  
letter of 10 October 1978 from the  
Director of Central Intelligence to the  
Archivist of the United States.

Next Review Date: 2008

Document No. 002

No Change in Class.

Declassified

Class. Changed To: TS, S, C

Auth: WH 70-2

Date: 1-3-1979

**CONFIDENTIAL**

50X1-HUM

~~SECRET~~/CONTROL-US OFFICIALS ONLY

## CENTRAL INTELLIGENCE AGENCY

- 2 -

~~CONFIDENTIAL~~

in two shifts about 300,000 washers a month are produced) and an automatic Engineer Ionov system slot-broaching machine which produces about 120,000 standardized parts in two shifts, and other equipment of a similar nature. 200-300 different types of standardized parts are being produced monthly.

8. Personnel: The factory employs about 900 men. The director is Parfenov, who replaced Myznikov in April 1949. Ruzin, who is at present director of the Internal Grinding Machine Factory, was director of the factory prior to Myznikov. Other officials are as follows:

Asst. Director for Administration	: Gelfet
Chief Engineer	: Senchishchev
Chief Technologist	: Engineer Pokrepin
Acting Chief of Production	: Engineer Kandakov
Chief of Technical Section	: Engineer Malinovski
Secretary of Party Bureau	: Zyuzin
President of Factory Committee	: Gorshkov
Chief of Press Shop	: Engineer Malosolov
Chief of Thermic Shop	: Engineer Lupanov

9. Shifts: Work is carried on in two shifts, with the exception of two factory shops where work is done in three shifts.
10. Installations: The factory has the following shops:

Preparing Shop (Zagotovitelny Tsekh)  
 Tool Shop  
 Thermic Shop with galvanizing tubs  
 1st Engineering Shop  
 2nd " "  
 Press Shop  
 (Wire) Drawing Shop (Volochnilny Tsekh)

11. Projected Increase of Productive Capacity of Factory: The Ministry for Machine Tool Construction is at present working out a plan to increase the productive capacity of the Stankonormal Factory with a view to the factory serving as a central supplier of standardized fixing components to all machine tool factories. Two conferences attended by workers of the Ministry for Machine Tool Construction dealing with questions of standardization took place in 1949. The conferences confirmed the great advantages obtained from centralized production of components, both from the point of view of economy and of man-hours saved. For instance, the price of many fixing components produced by centralized methods at Stankonormal Factory was 5-7 times cheaper than that of those produced in shops of machine tool factories and the man-hours 3-12 times less.
12. An order has been issued by the Ministry of Machine Tool Construction stating that within three months all machine tool factories must close down their shops for the production of fixing parts, as the Stankonormal Factory is now in a position to supply all machine tool factories with fixing parts.

~~CONFIDENTIAL~~~~SECRET~~/CONTROL-US OFFICIALS ONLY